



卫生级由任系列

Hygienic union series

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Hygienic union series



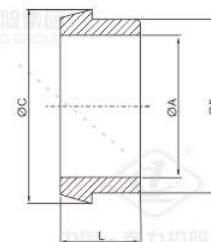
高洁净流体设备阀门及管道连接部件
解决方案专业制造商
PROFESSIONAL MANUFACTURER OF
SANITARY FLUID VALVE & PIPE FITTING SOLUTIONS

11851活接
11851 Union



DIN-14 WELDING LINER

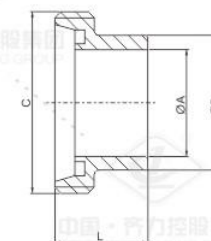
DIN No.QL-001



SIZE	ΦA	ΦB	ΦC	L
10	10	18	22	17
15	16	24	28	17
20	20	30	36	18
25	26	35	44	22
32	32	41	50	25
40	38	48	56	26
50	50	61	68	28
65	66	79	86	32
80	81	93	100	37
100	99	112	121	44
	100	114	121	44

DIN-14 DA/DB WELDING LINER

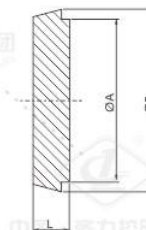
DIN No.QL-002



SIZE	ΦA	ΦB	ΦC	L
10	10	15	DR-28*1/8	21
15	16	24	DR-34*1/8	21
20	20	30	DR-44*1/6	24
25	26	35	DR-52*1/6	29
32	32	41	DR-58*1/6	32
40	38	48	DR-65*1/6	33
50	50	61	DR-78*1/6	35
65	66	79	DR-95*1/6	40
80	81	93	DR-110*1/4	45
100	99	112	DR-130*1/4	54
	100	114	DR-130*1/4	54

DIN-15 DA/DB WELDING LINER

DIN No.QL-003



SIZE	ΦA	ΦB	L
10	18	22.5	9
15	24	28.5	9
20	30	36.5	11
25	35	44	13
32	41	50	13
40	48	56	13
50	61	68.5	14
65	79	86	16
80	93	100	16
100	114	121	20
125	137	150	22
150	163	176	24



11851扩展/英制活接

11851 DIN Union/Expanding Union



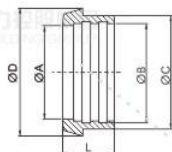
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DIN-14 WELDING LINER



DIN No.QL-004

SIZE	ΦA	ΦB	ΦC	ΦD	L
10	10	12.2	18	22	17
15	16	18.2	24	28	17
20	20	22.2	30	36	18
25	26	28.2	35	44	22
32	32	34.2	41	50	25
40	38	40.2	48	56	26
50	50	52.2	61	68	28
65	66	70.3	79	86	32
80	81	85.3	93	100	37
100	100	104.3	144	121	44
125	125	129.3	137	150	34
150	150	154.3	163	176	37

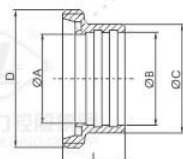
DIN-13R ROUND NUT



DIN No.QL-008

Size	ΦA	B	ΦC	D	L	SLOTS
10	10	DR-28*1/8	38	15	18	4
15	15	DR-34*1/8	44	15	18	4
20	20	DR-44*1/6	54	18	21	4
25	25	DR-52*1/6	63	18	21	4
32	32	DR-58*1/6	70	18	21	4
40	40	DR-65*1/6	78	18	21	4
50	50	DR-78*1/6	92	19	22	4
65	65	DR-95*1/6	112	21	25	6
80	80	DR-110*1/4	127	26	30	6
90	90	DR-120*1/4	138	26	30	6
100	100	DR-130*1/4	148	26	31	6
125	125	DR-160*1/4	178	30	35	6
150	150	DR-190*1/4	210	34	40	6

DIN-15R EXPANDING WELDING MALE



DIN No.QL-005

SIZE	ΦA	ΦB	ΦC	ΦD	L
10	10	12.2	18	DR-28*1/8	21
15	16	18.2	24	DR-34*1/8	21
20	20	22.0	30	DR-44*1/6	24
25	26	28.2	35	DR-52*1/6	29
32	32	34.2	41	DR-58*1/6	32
40	38	40.2	48	DR-65*1/6	33
50	50	52.2	61	DR-78*1/6	35
65	66	70.3	79	DR-95*1/6	40
80	81	85.3	93	DR-110*1/4	45
100	100	104.3	114	DR-130*1/4	54
125	125	129.3	137	DR-160*1/4	46
150	150	154.3	163	DR-190*1/4	50

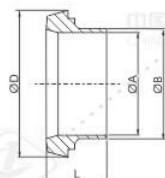
DIN-14DA/DB WELDING LINER



DIN No.QL-009

ISO	ΦA	DA	ΦB	ΦA	ΦB	ΦC	L
10	10	13	9	12	22	17	
15	16	19	15	18	28	17	
20	20	23	19	22	36	18	
25	26	29	25	28	44	22	
32	32	35	31	34	50	25	
40	38	41	37	40	56	26	
50	50	53	49	52	68	28	
60	57	61	57	61	76	30	
65	66	70	66	70	86	32	
80	81	85	81	85	100	37	
100	100	104	100	104	121	44	
125	125	129	125	129	150	34	
150	150	154	150	154	176	37	

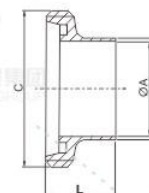
DIN-141IMPERIAL WELDING LINER



DIN No.QL-006

SIZE	ΦA	ΦB	ΦD	L
1/2"	9.4	12.7	22	17
3/4"	15.75	19.05	36	18
1"	22.1	25.4	44	22
1 1/2"	34.8	38.1	56	26
2"	47.5	50.8	68	28
2 1/2"	60.2	63.5	86	32
3"	72.9	76.2	100	37
4"	97.6	101.6	121	44

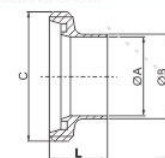
DIN-15DA/DB WELDING MALE



DIN No.QL-010

ISO	ΦA	DA	ΦB	ΦB	C	L
10	10	13	9	12	DR-28*1/8	21
15	16	19	15	18	DR-34*1/8	21
20	20	23	19	22	DR-44*1/6	24
25	26	29	25	28	DR-52*1/6	29
32	32	35	31	34	DR-58*1/6	32
40	38	41	37	40	DR-65*1/6	33
50	50	53	49	52	DR-78*1/6	35
60	57	61	57	61	DR-85*1/6	36
65	66	70	66	70	DR-95*1/6	40
80	81	85	81	85	DR-110*1/4	45
90	89	93	89	93	DR-120*1/4	54
100	100	104	100	104	DR-130*1/4	54
125	125	129	125	129	DR-160*1/4	46
150	150	154	150	154	DR-190*1/4	50

DIN-151IMPERIAL WELDING MALE



DIN No.QL-007

SIZE	ΦA	ΦB	C	L
1/2"	9.4	12.7	DR-28*1/8	21
3/4"	15.75	19.05	DR-44*1/6	24
1"	22.1	25.4	DR-52*1/6	29
1 1/2"	34.8	38.1	DR-65*1/6	33
2"	47.5	50.8	DR-78*1/6	35
2 1/2"	60.2	63.5	DR-95*1/6	40
3"	72.9	76.2	DR-110*1/4	45
4"	97.6	101.6	DR-130*1/4	54



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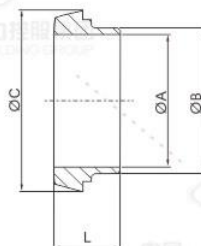
11851活接

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DIN-14 WELDING LINER

DIN No.QL-011



SIZE	ΦA	ΦB	ΦC	L
10	10	15	22	17
15	16	21	28	17
20	20	25	36	18
25	26	31	44	22
32	32	37	50	25
40	38	43	56	26
50	50	55	68	28
60	57	63	76	30
65	66	72	86	32
	81	87	100	37
100	99	104	121	44
	100	106	121	44
	125	132	150	34
150	150	157	176	37

DIN-14E SHORT WELDING LINER

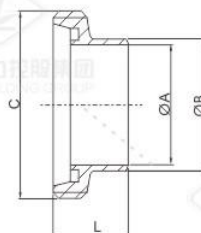
DIN No.QL-014



SIZE	ΦA	ΦB	ΦC	L
10	9/10	12/13	22.5	13
15	15/16	18/19	28.5	13
20	19/20	22/23	36.5	13
25	25/26	28/29	44	15
32	31/32	34/35	50	15
40	37/38	40/41	56	15
50	49/50	52/53	68.5	16
65	66	70	86	17
80	81	85	100	17
100	100	104	121	20
125	125	129	150	23.5
150	150	154	176	30

DIN-15 WELDING LINER

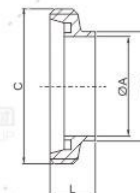
DIN No.QL-012



SIZE	ΦA	ΦB	C	L
10	10	15	DR-28*1/8	21
15	16	21	DR-34*1/8	21
20	20	25	DR-44*1/6	24
25	26	31	DR-52*1/6	29
32	32	37	DR-58*1/6	32
40	38	43	DR-65*1/6	33
50	50	55	DR-78*1/6	35
60	57	63	DR-85*1/6	36
65	66	72	DR-95*1/6	40
	81	87	DR-110*1/4	45
100	99	104	DR-130*1/4	54
	100	106	DR-130*1/4	54
	125	132	DR-160*1/4	46
150	150	157	DR-190*1/4	50

DIN-15E SHORT WELDING MALE

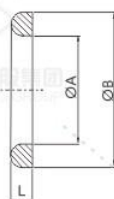
DIN No.QL-015



SIZE	ΦA	ΦB	C	L
10	9/10	12/13	DR 28*1/8	17
15	15/16	18/19	DR 34*1/8	17
20	19/20	22/23	DR 44*1/6	19
25	25/26	28/29	DR 52*1/6	22
32	31/32	34/35	DR 58*1/6	22
40	37/38	40/41	DR 65*1/6	22
50	49/50	52/53	DR 78*1/6	23
65	66	70	DR 95*1/6	25
80	81	85	DR 110*1/4	25
100	100	104	DR 130*1/4	30
125	125	129	DR 160*1/4	35.5
150	150	154	DR 190*1/4	40

DIN SEAL RING (EPDM,SILICONE,AITON)

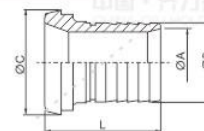
DIN No.QL-013



SIZE	ΦA	ΦB	L
10	12	20	9
15	18	26	9
20	23	33	11
25	30	40	13
32	36	46	13
40	42	52	13
50	54	64	14
65	71	81	16
80	85	95	16
100	104	114	20
125	130	142	22
150	155	167	24

DIN-141IMPERIAL WELDING LINER

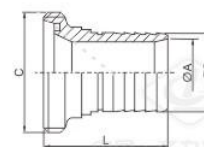
DIN No.QL-016



SIZE	ΦA	ΦB	ΦC	L
25	22.2	25	44	68
32	28.7	32.2	50	69
40	34	38	56	69
50	47	50.5	68	83.5
65	59	63.2	86	101.5
80	71.5	75.5	100	120.5
100	95	100.8	121	137.5

DIN-151IMPERIAL WELDING LINER

DIN No.QL-017



SIZE	ΦA	ΦB	C	L
25	22.2	25	DR 52*1/6	73
32	28.7	32.2	DR 58*1/6	74
40	34	38	DR 65*1/6	74
50	47	50.5	DR 78*1/6	80.5
65	59	63.2	DR 95*1/6	106.5
80	71.5	75.5	DR 110*1/4	121.5
100	95	100.8	DR 130*1/4	130

H 卫生级由任系列
Hygienic union series

H 卫生级由任系列
Hygienic union series



11851-1 活接A

11851-1 Union A



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11864-1 活接A

11864-1 Union A



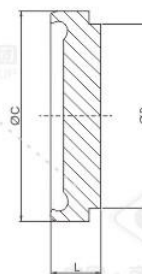
DIN-13R ROUND NUT



DIN No.QL-018

SIZE	ΦA	B	ΦC	L	SLOTS
10	9	DR 28*1/8	38	18	4
15	25	DR 34*1/8	44	18	4
20	31	DR 44*1/6	54	20	4
25	36	DR 52*1/6	63	21	4
32	42	DR 58*1/6	70	21	4
40	49	DR 65*1/6	78	21	4
50	62	DR 78*1/6	92	22	4
65	80	DR 95*1/6	112	25	6
80	94	DR 110*1/4	127	29	6
90	104	DR 120*1/4	138	30	6
100	115	DR 130*1/4	148	31	6
125	138	DR 160*1/4	178	35	6
150	164	DR 190*1/4	210	40	6

DIN/ISO/IMPERIAL - 14 LINER BLANK CAP

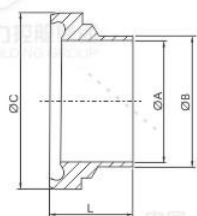


DIN No.QL-021

SIZE	B	ΦC	L
DN10 1/2"	18	21.9	9
DN15 3/4"	24	27.9	9
DN20	30	35.9	10
DN25 1"	35	42.9	12
DN32	41	48.9	13
DN40 1.5"	48	45.9	13
DN50 2"	61	66.9	14
DN65 2.5"	79	84.9	16
DN80 3"	93	98.9	16
DN100 4"	114	118.9	20

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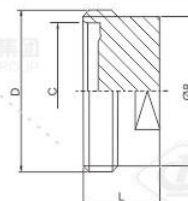
LINER



DIN No.QL-019

DIN	ΦA	ΦB	ISO	ΦA	ΦB	INCH	ΦA	ΦB	ΦC	L
DN10	10	13	DN8	10.3	13.5	1/2"	9.4	12.7	21.9	17
DN15	16	19	DN10	14	17.2	3/4"	15.75	19.5	27.9	17
DN20	20	32	DN15	18.1	21.3	-	-	-	42.9	18
DN25	26	29	DN20	23.7	26.9	1"	22.1	25.4	48.9	22
DN32	32	35	DN25	29.7	33.7	-	-	-	54.9	25
DN40	38	41	DN32	38.4	42.4	1.5"	34.8	38.1	66.9	26
DN50	50	53	DN40	44.3	48.3	2"	47.5	50.8	66.9	30
DN65	66	70	DN50	56.3	60.3	2.5"	60.2	63.5	84.9	34
DN80	81	85	DN65	72.1	76.1	3"	72.9	76.2	98.9	38
DN100	100	104	DN80	84.3	88.9	4"	97.4	101.6	118.9	46

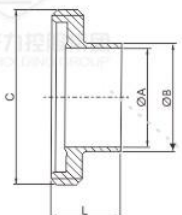
DIN/ISO/IMPERIAL - 14 LINER BLANK CAP



DIN No.QL-022

SIZE	B	ΦC	D	L
DN10 1/2"	23	22	DR 28*1/8	24
DN15 3/4"	28	28	DR 34*1/8	24
DN20	34	36	DR 44*1/6	24
DN25 1"	44	43	DR 52*1/6	24
DN32	53	49	DR 58*1/6	24
DN40 1.5"	60	55	DR 65*1/6	24
DN50 2"	72	67	DR 78*1/6	24
DN65 2.5"	87	85	DR 95*1/6	28
DN80 3"	100	99	DR 110*1/4	28
DN100 4"	120	119	DR 130*1/4	30

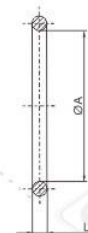
MALE



DIN No.QL-020

DIN	ΦA	ΦB	ISO	ΦA	ΦB	INCH	ΦA	ΦB	C	L
DN10	10	13	DN8	10.3	13.5	1/2"	9.4	12.7	DR 28*1/8	19
DN15	16	19	DN10	14	17.2	3/4"	15.75	19.5	DR 34*1/8	19
DN20	20	32	DN15	18.1	21.3	-	-	-	DR 44*1/6	21
DN25	26	29	DN20	23.7	26.9	1"	22.1	25.4	DR 52*1/6	26
DN32	32	35	DN25	29.7	33.7	-	-	-	DR 58*1/6	30
DN40	38	41	DN32	38.4	42.4	1.5"	34.8	38.1	DR 65*1/6	31
DN50	50	53	DN40	44.3	48.3	2"	47.5	50.8	DR 78*1/6	31
DN65	66	70	DN50	56.3	60.3	2.5"	60.2	63.5	DR 95*1/6	36
DN80	81	85	DN65	72.1	76.1	3"	72.9	76.2	DR 110*1/4	42
DN100	100	104	DN80	84.3	88.9	4"	97.4	101.6	DR 130*1/4	50

SEAL



No.QL-023

DIN	ΦA	ISO	ΦA	INCH	ΦA	L
DN10	12	Dn8	12	1/2"	12	3.5
DN15	18	DN10	61	3/4"	18	3.5
DN20	22	DN15	20	-	-	3.5
DN25	28	DN20	26	1"	24	3.5
DN32	34	DN25	32	-	-	5
DN40	40	DN32	40.5	1.5"	37	5
DN50	52	Dn40	46.5	2"	50	5
DN65	68	Dn50	58.5	2.5"	62	5
DN80	83	Dn65	73.5	3"	75	5
DN100	102	DN80	86.5	4"	100	5



11864-1 活接A

11864-1 Union A



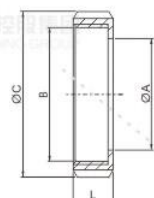
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11864-2 活接A

11864-2 Union A

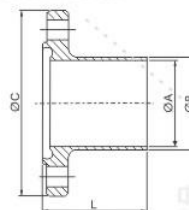
DIN-13R ROUND NUT



DIN No.QL-024

SIZE	ΦA	B	ΦC	L	SLOTS
10	9	DR 28*1/8	38	18	4
15	25	DR 34*1/8	44	18	4
20	31	DR 44*1/6	54	20	4
25	36	DR 52*1/6	63	21	4
32	42	DR 58*1/6	70	21	4
40	49	DR 65*1/6	78	21	4
50	62	DR 78*1/6	92	22	4
65	80	DR 95*1/6	112	25	6
80	94	DR 110*1/4	127	29	6
90	104	DR 120*1/4	138	30	6
100	115	DR 130*1/4	148	31	6
125	138	DR 160*1/4	178	35	6
150	164	DR 190*1/4	210	40	6

No.QL-027



DIN Nutflansch(NF)

SIZE	ΦA	ΦB	ΦC	L
DN10	10	13	54	41.5
DN15	16	19	59	41.5
DN20	20	23	64	41.5
DN25	26	29	70	41.5
DN32	32	35	76	46.5
DN40	38	41	82	46.5
DN50	50	53	94	46.5
DN65	66	70	113	55.5
DN80	81	85	133	59.5
DN100	100	104	159	59.5
DN125	125	129	183	61.5
DN150	150	154	213	61.5

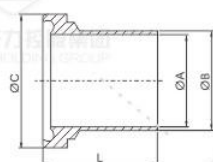
ISO Nutflansch(NF)

SIZE	ΦA	ΦB	ΦC	L
13.5	10.3	13.5	54	41.5
17.2	14	17.2	59	41.5
21.3	18.1	21.3	62	41.5
26.9	23.7	26.9	69	41.5
33.7	29.7	33.7	74	46.5
42.4	38.4	42.4	82	46.5
48.3	44.3	48.3	88	46.5
60.3	56.3	60.3	103	55.5
76.1	72.1	76.1	125	57.5
88.9	84.3	88.9	137	59.5
114.3	109.7	114.3	168	59.5

IMP ERIAL Nutflansch(NF)

SIZE	ΦA	ΦB	ΦC	L
1/2"	9.4	12.7	54	41.5
3/4"	15.75	19.05	59	41.5
1"	22.1	25.4	66	41.5
1.5"	34.8	38.1	79	46.5
2"	47.5	50.8	92	46.5
2.5"	60.2	63.5	107	55.5
3"	72.9	76.2	125	57.5
4"	97.38	101.6	157	59.5

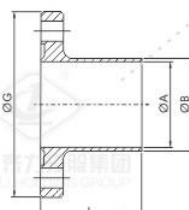
LINER



DIN No.QL-025

DIN	ΦA	ΦB	L	ISO	ΦA	ΦB	L	ΦC	INCH	ΦA	ΦB	L	ΦC
DN10	10	13	39	DN8	10.3	13.5	39	21.9	1/2"	9.4	12.7	39	21.9
DN15	16	19	39	DN10	14	17.2	39	27.9	3/4"	15.75	19.5	39	27.9
DN20	20	23	38	DN15	18.1	21.3	38	42.9	-	-	-	-	42.9
DN25	26	29	40	DN20	23.7	26.9	40	48.9	1"	22.1	25.4	41	48.9
DN32	32	35	47	DN25	29.7	33.7	47	54.9	-	-	-	-	54.9
DN40	38	41	47	DN32	38.4	42.4	47	66.9	1.5"	34.8	38.1	47	66.9
DN50	50	53	48	DN40	44.3	48.3	48	66.9	2"	47.5	50.8	48	66.9
DN65	66	70	61	DN50	56.3	60.3	62	84.9	2.5"	60.2	63.5	62	84.9
DN80	81	85	61	DN65	72.1	76.1	61	98.9	3"	72.9	76.2	61	98.9
DN100	100	104	66	DN80	84.3	88.9	68	118.9	4"	97.4	101.6	68	118.9

No.QL-028



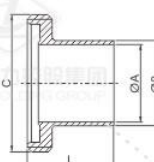
DIN Bundflansch(BF)

SIZE	ΦA	ΦB	ΦC	L
DN10	10	13	54	40
DN15	16	19	59	40
DN20	20	23	64	40
DN25	26	29	70	40
DN32	32	35	76	45
DN40	38	41	82	45
DN50	50	53	94	45
DN65	66	70	113	54
DN80	81	85	133	58
DN100	100	104	159	58
DN125	125	129	183	60
DN150	150	154	213	60

ISO Bundflansch(BF)

SIZE	ΦA	ΦB	ΦC	L
13.5	10.3	13.5	54	41.5
17.2	14	17.2	59	41.5
21.3	18.1	21.3	62	41.5
26.9	23.7	26.9	69	41.5
33.7	29.7	33.7	74	46.5
42.4	38.4	42.4	82	46.5
48.3	44.3	48.3	88	46.5
60.3	56.3	60.3	103	55.5
76.1	72.1	76.1	125	57.5
88.9	84.3	88.9	137	59.5
114.3	109.7	114.3	168	59.5

MALE



No.QL-026

DIN	ΦA	ΦB	L	ISO	ΦA	ΦB	L	°C	INCH	ΦA	ΦB	L
DN10	10	13	41	DN8	10.3	13.5	41	DR 28*1/8	1/2"	9.4	12.7	41
DN15	16	19	41	DN10	14	17.2	41	DR 34*1/8	3/4"	15.75	19.5	41
DN20	20	23	43	DN15	18.1	21.3	43	DR 44*1/6	-	-	-	-
DN25	26	29	43	DN20	23.7	26.9	43	DR 52*1/6	1"	22.1	25.4	43
DN32	32	35	48	DN25	29.7	33.7	48	DR 58*1/6	-	-	-	-
DN40	38	41	48	DN32	38.4	42.4	48	DR 65*1/6	1.5"	34.8	38.1	48.5
DN50	50	53	48	DN40	44.3	48.3	49	DR 78*1/6	2"	47.5	50.8	48.5
DN65	66	70	60	DN50	56.3	60.3	60	DR 95*1/6	2.5"	60.2	63.5	60
DN80	81	85	64	DN65	72.1	76.1	64	DR 110*1/4	3"	72.9	76.2	64
DN100	100	104	64	DN80	84.3	88.9	64	DR 130*1/4	4"	97.4	101.6	64



SMS长焊/短活接

SMS long welding/short union



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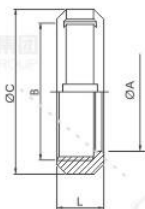


SMS长焊/短活接

SMS long welding/short union

SMS-13R NUT 6 SLOTS

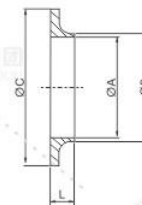
No.QL-029



SIZE	ΦA	B	ΦC	L
25	32.5	DR 40*1/6	51	19
32	40.3	DR 48*1/6	60	22
38	48.5	DR 60*1/6	74	23
50	61	DR 70*1/6	84	24
63	74	DR 85*1/6	100	28
76	87	DR 90*1/6	114	30
101.6	113	DR 125*1/4	138	31
104	113	DR 125*1/4	138	31
101.6-B	117	DR 132*1/6	150	31

SMS-14S SHORT WELDING LINER

No.QL-033

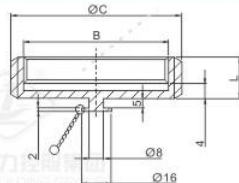


SIZE	ΦA	ΦB	ΦC	L
25	22.4	25.4	35.5	9
38	35.1	38.1	55	8
50	47.5	50.8	65	9
63	59.5	63.5	80	9
76	72.2	76.2	93	10
101.6	97.6	101.6	118	12
104	100	104	118	12
101.6-B	98.5	102.5	127	12

H
卫生级由任系列

SMS-13R RBN BLANK NUT

No.QL-030



SIZE	B	ΦC	L
25	DR 40*1/6	51	19
32	DR 48*1/6	60	22
38	DR 60*1/6	74	23
50	DR 70*1/6	84	24
63	DR 85*1/6	100	28
76	DR 98*1/6	114	30
104	DR 125*1/4	138	31

SMS-15GL LONG WELDING MALE

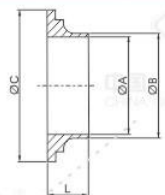
No.QL-034



SIZE	ΦA	ΦB	ΦC	L
25	22.4	25.4	DR 40*1/6	18
38	35.1	38.1	DR 60*1/6	21
50	47.8	50.8	DR 70*1/6	21
63	59.5	63.5	DR 85*1/6	23
76	72.2	76.2	DR 98*1/6	23
101.6	97.6	101.6	DR 125*1/4	26
104	100	104	DR 125*1/4	26
104-B	98.5	102.5	DR 132*1/6	26

SMS-14GL LONG WELDING LINER

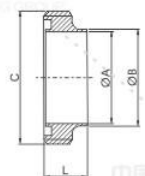
No.QL-031



SIZE	ΦA	ΦB	ΦC	L
25	22.4	25.4	35.5	15.5
38	35.1	38.1	55	16
50	47.8	50.8	65	17
63	59.5	63.5	80	17
76	72.2	76.2	93	19
101.6	97.6	101.6	118	19
104	100	104	118	19
104-B	98.5	102.5	127	19

SMS-15GL LONG WELDING MALE

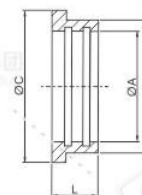
No.QL-032



SIZE	ΦA	ΦB	ΦC	L
25	22.4	25.4	DR 40*1/6	19
38	35.1	38.1	DR 60*1/6	23
50	47.8	50.8	DR 70*1/6	23
63	59.5	63.5	DR 85*1/6	27
76	72.2	76.2	DR 98*1/6	27
101.6	97.6	101.6	DR 125*1/4	30
104	100	104	DR 125*1/4	30
104-B	98.5	102.5	DR 132*1/6	35

SMS-14R EXPANDING LINER

No.QL-035



SIZE	ΦA	ΦB	ΦC	L
25	25	32	35.5	17
32	32	40	43.5	17
38	38	47.9	55	20
40	40	48	55	20
50	51	60.4	65	20
63	63.5	73.5	80	25
76	76.1	86.5	93	30
101.6	101.6	112.5	118	27
104	104	112.5	118	27



SMS长焊/短活接

SMS long welding/short union

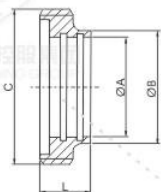


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SANITARY FLUID VALVE & PIPE FITTING SOLUTIONS

卫生级由任
Hygienic union



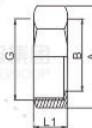
SMS-15GR EXPANDING MALE



SIZE	ΦA	ΦB	ΦC	L
25	25	32	DR 40*1/6	20
32	32	40	DR 48*1/6	20
38	38	47.9	DR 60*1/6	23
40	40	48	DR 60*1/6	23
50	51	60.4	DR 70*1/6	25
63	63.5	73.5	DR 85*1/6	30
76	76.1	86.5	DR 98*1/6	35
101.6	101.6	112.5	DR 125*1/6	30
104	104	112.5	DR 125*1/4	30

No.QL-036

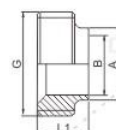
六角螺母 Hexagon nut



SIZE	A	B	C	L1
1"	46	30.3	38.02x1/8T ACME	23
1 1/2"	61.1	43.4	51.54x1/8T ACME	24.6
2"	76.2	56.5	65.05x1/8T ACME	27
2 1/2"	91.3	69.6	78.56x1/8T ACME	30.2
3"	106.4	82.7	92.08x1/8T ACME	32.5
4"	137.6	108.9	120.14x1/6T ACME	38.1

3A No.QL-039

螺纹接头 Threaded ferrule



SIZE	A	B	G	15TRF	15A
1"	25.4	22.1	37.13x1/8T ACME	18.3	34.9
1 1/2"	38.1	34.8	50.65x1/8T ACME	18.3	38.1
2"	50.8	47.5	64.1x1/8T ACME	19.1	38.1
2 1/2"	63.5	60.2	77.67x1/8T ACME	22.2	44.5
3"	76.2	72.9	91.19x1/8T ACME	23.1	44.5
4"	101.6	97.4	119.25x1/6T ACME	26.2	44.5

3A No.QL-040

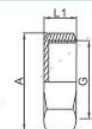
平接头 Liner



SIZE	A	B	14TRF	L1	14A
1"	33.3	25.4	18.3	34.9	
1 1/2"	46.8	38.1	18.3	38.1	
2"	60.3	50.8	19.1	38.1	
2 1/2"	73.8	63.5	22.3	44.5	
3"	87.3	76.2	23.1	44.5	
4"	114.3	101.6	26.2	44.5	

3A No.QL-041

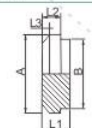
盲螺母 Blind nut



SIZE	A	G	L1
1"	52	38.02x1/8T ACME	23
1 1/2"	76.6	51.54x1/8T ACME	24.6
2"	88	65.05x1/8T ACME	27
2 1/2"	105.5	78.56x1/8T ACME	30.2
3"	123	92.08x1/8T ACME	32.5
4"	159	120.14x1/6T ACME	38.1

3A No.QL-042

堵头(16A) End cap(16A)



SIZE	A	B	L1	L2	L3
1"	33.3	29.5	11.9	7.9	3.2
1 1/2"	46.8	42.6	14.3	8.7	4
2"	60.3	55.7	15.9	10.3	4
2 1/2"	73.8	68.8	16.7	11.1	4.8
3"	87.3	81.9	18.3	11.9	4.8
4"	114.3	108.1	20.6	14.3	5.6

3A No.QL-043

SMS-15AHR HOSE ADAPTER



SIZE	ΦA	B	ΦC	L
25	32	35.5	3.5	7.5
38	48	55	5	9
50	60	65	5	10
63	73.5	80	5	10
76	86	93	5	11
104	118	118	6	11
140-B	128	128	6	11

No.QL-037

SEAL RING LYPE(EPDM,SILICONE,VITON)



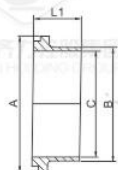
SIZE	ΦA	B	ΦC	L
25	22.8	25.1	31.8	5.3
38	35.8	38.1	47.8	5.3
50	48.8	51.5	64.8	5.3
63	61	63.6	73.3	5.3
76	73.4	76.1	85.8	5.3
104	100.5	104	115.7	5.3

No.QL-038

卫生级由任系列
Hygienic union series

卫生级由任系列
Hygienic union series

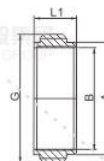
焊接接头 Welded ferrule



ISO/IDF No.QL-044

SIZE	A	B	C	L1
1"	33.8	25.65	22.2	21.5
1 1/2"	47	38.35	34.9	21.5
2"	60.5	51.05	47.6	21.5
2 1/2"	74	63.75	60.3	21.5
3"	87.5	76.45	73	21.5
4"	120.6	101.85	97.6	30

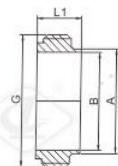
膨胀云头 Expanding male



ISO/IDF No.QL-048

SIZE	A	B	C	L1
1"	39	25.7	37.13x1/8T ACME	21.5
1 1/2"	42.5	38.4	50.65x1/8T ACME	21.5
2"	56	51.2	64.16x1/8T ACME	21.5
2 1/2"	69.7	60.3	77.67x1/8T ACME	21.5
3"	82.3	76.6	91.19x1/8T ACME	21.5
4"	111.1	102	125.99x1/6T ACME	30

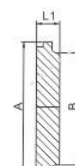
焊接云头 Male ferrule



ISO/IDF No.QL-045

SIZE	A	B	G	L1
1"	25.4	22.2	37.13x1/8T ACME	21.5
1 1/2"	38.1	34.9	50.65x1/8T ACME	21.5
2"	50.8	47.6	64.16x1/8T ACME	21.5
2 1/2"	63.5	60.3	77.67x1/8T ACME	21.5
3"	76.2	73	91.19x1/8T ACME	21.5
4"	101.6	97.6	125.9x1/6T ACME	30

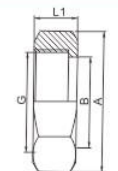
盲接头 Blind ferrule



ISO/IDF No.QL-049

SIZE	A	B	L1
1"	33.8	29	10.5
1 1/2"	47	42.5	10.5
2"	60.5	56	10.5
2 1/2"	74	69.7	10.5
3"	87.5	82.3	10.5
4"	120	111.1	10.5

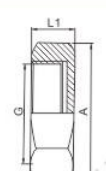
六角螺帽 Hexagon nut



ISO/IDF No.QL-046

SIZE	A	B	G	L1
1"	46	30.5	34.34x1/8T ACME	30
1 1/2"	60	43.5	47.86x1/8T ACME	30
2"	75	57	61.37x1/8T ACME	30
2 1/2"	90	70.7	74.88x1/8T ACME	30
3"	105	83.3	88.40x1/8T ACME	30
4"	133	112	122.04x1/6T ACME	34.9

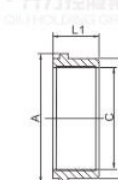
六角盲盖 Hexagonal blind ferrule



ISO/IDF No.QL-050

SIZE	A	G	L1
1"	46	34.34x1/8T ACME	30
1 1/2"	60	47.86x1/8T ACME	30
2"	75	61.37x1/8T ACME	30
2 1/2"	90	74.88x1/8T ACME	30
3"	105	88.40x1/8T ACME	30
4"	133	122.04x1/6T ACME	34.9

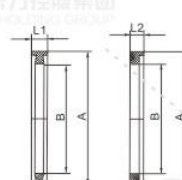
膨胀接头 Expanding ferrule



ISO/IDF No.QL-047

SIZE	A	B	C	L1
1"	33.8	29	25.7	20
1 1/2"	47	45.5	38.4	20
2"	60.5	56	54.2	20
2 1/2"	74	69.7	63.9	25
3"	87.5	82.3	76.6	30
4"	120.6	111.1	102	30

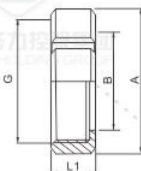
密封圈 Gasket



ISO/IDF No.QL-051

SIZE	A	B	L1	L2
1"	23.2	32.5	7	6
1 1/2"	35.9	46	7	6
2"	48.5	59.5	7	6
2 1/2"	61.3	73.2	7	6
3"	74	86.5	7	6
4"	98.6	119	9.6	6

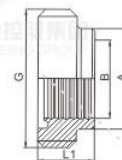
圆螺母 Round nut



RJT No.QL-052

SIZE	A	B	G	L1
1"	58.5	33.45	42.226x1/8T WHIT	22
1 1/2"	74	46	54.966x1/8T WHIT	22
2"	85.5	58.67	67.920x1/8T WHIT	22
2 1/2"	98.5	71.4	80.620x1/8T WHIT	22
3"	111.6	84.1	93.320x1/8T WHIT	22
4"	138	109.7	118.320x1/6T WHIT	22
6"	197	163	169.52x1/6T WHIT	23.5

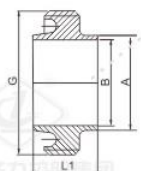
膨胀型螺纹接 Expanding male



RJT No.QL-056

SIZE	A	B	G	L1
1"	32.5	25.5	45.72x1/8T WHIT	20
1 1/2"	45.5	38.2	58.42x1/8T WHIT	24
2"	57.9	50.9	72.72x1/8T WHIT	28
2 1/2"	70.6	63.6	85.42x1/8T WHIT	32
3"	83.3	76.3	98.12x1/8T WHIT	32
4"	108.7	101.6	123.52x1/6T WHIT	32

螺纹接头 Threaded female



RJT No.QL-053

SIZE	A	B	G	L1
1"	25.4	22.2	45.72x1/8T WHIT	27
1 1/2"	38.1	34.9	58.42x1/8T WHIT	27
2"	50.8	47.6	72.72x1/6T WHIT	27
2 1/2"	63.5	60.3	85.42x1/6T WHIT	27
3"	76.2	73	98.12x1/6T WHIT	27
4"	101.6	79	123.52x1/6T WHIT	27
6"	152.4	146.86	174.32x1/6T WHIT	24

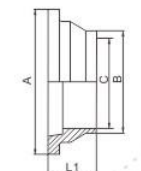
膨胀型平接头 Expanding Liner



RJT No.QL-057

SIZE	A	B	C	L1
1"	41.3	32.5	25.5	20
1 1/2"	54	45.5	38.2	24
2"	66.7	57.9	50.9	28
2 1/2"	79.4	70.6	93.6	32
3"	92.1	83.3	76.3	32
4"	117.5	108.7	101.6	32

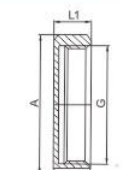
平接头 Liner female



RJT No.QL-054

SIZE	A	B	C	L1
1"	41.3	25.4	22.2	19.5
1 1/2"	54	38.1	34.9	19.5
2"	66.7	50.8	47.6	19.5
2 1/2"	79.4	63.5	60.3	19.5
3"	92.1	76.2	73	19.5
4"	117.5	101.6	97	19.5
6"	169.1	152.5	146.86	19.5

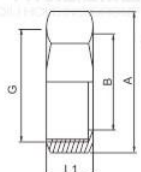
盲螺母 Blind nut



RJT No.QL-058

SIZE	A	G	L1
1"	58.5	42.266x1/8T WHIT	22
1 1/2"	74	52.966x1/8T WHIT	22
2"	85.5	67.920x1/8T WHIT	22
2 1/2"	98.5	80.620x1/8T WHIT	22
3"	111.6	93.320x1/8T WHIT	22
4"	138	118.320x1/6T WHIT	22

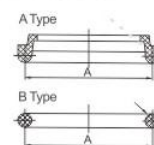
六角螺母 Hexagon nut



RJT No.QL-055

SIZE	A	B	G	L1
1"	58.7	33.45	42.266x1/8T WHIT	22
1 1/2"	75.1	46	54.966x1/8T WHIT	22
2"	91.7	58.67	67.920x1/6T WHIT	22
2 1/2"	106.4	71.4	80.620x1/6T WHIT	22
3"	120.3	84.1	93.320x1/6T WHIT	22
4"	150.4	109.7	118.720x1/6T WHIT	22
6"	184	163	169.52x1/6T WHIT	24

密封圈 Gasket

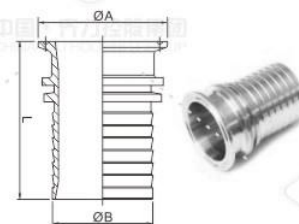


RJT No.QL-059

SIZE	A	B
1"	33.3	6.4
1 1/2"	46.6	6.4
2"	58.7	6.4
2 1/2"	71.4	6.4
3"	84.1	6.4
4"	109.5	6.4



卡盘软管接头 Clamp Hose Adapter



No.QL-057

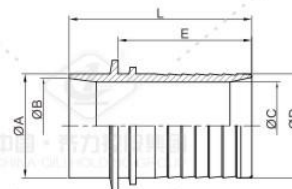
SIZE	ΦA	ΦB	L
1/2"	25.2/34	13	50
3/4"	25.2/34	19	60
1"	50.5	25	63
1-1/4"	50.5	32	65
1-1/2"	50.5	38	67
2"	64	50	77.5
2-1/2"	77.5	63	91.5
3"	91	76	105.7
4"	119	102	117.5

内抛光分6个等级6 levels of internal polishing

机械抛光 Mechanical polishing			机械抛光机加电解抛光 Mechanical polishing machine and electrolytic polishing		
表面要求 Surface requirements	U-in	Ra Max	表面要求 Surface requirements	U-in	Ra Max
SF0	无要求no request	无要求no request	SF4	15	0.38
SF1	20	0.51	SF5	20	0.51
SF2	25	0.64	SF6	25	0.64
SF3	30	0.76			

DPE抛光度 接头内壁粗糙度Ra<0.6um,可根据要求提供粗糙度Ra<0.4um的接头。
BPE polishing degree The inner wall roughness of the joint Ra<0.6um, and the joint with the roughness Ra<0.4um can be provided on request.

焊接扣压接头 Welded hose adapter



No.QL-058

SIZE	A	B	C	D	E	L
1"	25.4	22.1	20	25	48	63
1.5"	38.1	34.8	32.1	38	49	67
2"	50.8	47.5	44	50	55.5	77.5
2.5"	63.5	60.2	55	63	69.5	91.5
3"	76.2	72.9	69	76	83.5	105.7
4"	101.6	97.4	94	101.6	93.5	117.5

H

DIN/SMS软管接头

DIN/SMS hose adapter



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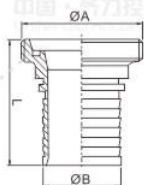
H

RJT软管接头

RJT hose adapter

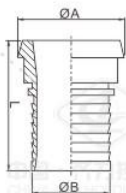
DIN软管接头 DIN hose adapter

No.QL-059



DIN公头
DIN male

SIZE	ØA	ØB	L
DN 20	RD44X1/6	19	63
DN 25	RD52X1/6	25	73
DN 38	RD65X1/6	38	74
DN 50	RD78X1/6	50	80.5
DN 65	RD95X1/6	63	106.5
DN 80	RD110X1/4	76	121.5
DN 100	RD130X1/4	102	130

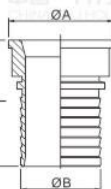
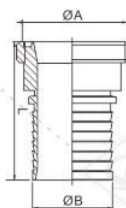


DIN母头
DIN female

SIZE	ØA	ØB	L
DN 20	36.5	19	62
DN 25	44	25	68
DN 38	56	38	69
DN 50	68	50	83.5
DN 65	68	63	101.5
DN 80	100	76	120.5
DN 100	121	102	137.5

SMS软管接头 SMS hose adapter

No.QL-060



SMS公头
SMS male

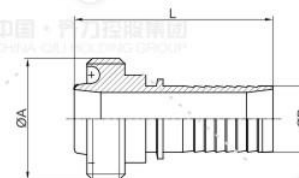
SIZE	ØA	ØB	L
1"	RD40X1/6	25	69
1-1/2"	RD60X1/6	38	74
2"	RD70X1/6	50	80.5
2-1/2"	RD85X1/6	63	106.5
3"	RD98X1/6	76	120.5
4"	RD125X1/4	102	130

SMS母头
SMS female

SIZE	ØA	ØB	L
1"	35.5	25	61.5
1-1/2"	55	38	63
2"	65	50	79.5
2-1/2"	80	63	97.5
3"	93	76	113.5
4"	118	102	124.5

RJT公头扣压接头 RJT Male hose adapter

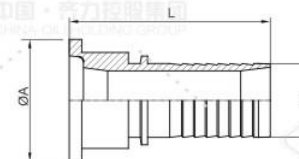
No.QL-061



SIZE	A	B	L
1"	45.720*6TRI WHIT	25	75
1.5"	58.420*6TRI WHIT	38	79
2"	72.720*6TRI WHIT	50	83.3
2.5"	85.420*6TRI WHIT	63	103.6
3"	98.120*6TRI WHIT	76	117.6
4"	123.520*6TRI WHIT	101.6	129.5

RJT母头扣压接头 RJT Female hose adapter

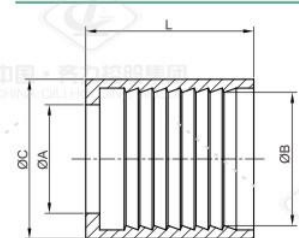
No.QL-062



SIZE	A	B	L
1"	41.3	25	68
1.5"	54	38	69
2"	66.7	50	80.5
2.5"	79.4	63	96.5
3"	92.1	76	110.5
4"	117.5	101.6	120.5

软管接头套筒 Hose clamp

No.QL-063



SIZE	A	B	C	L
1/2"	19	26	33.5	35
3/4"	25	32	39.5	42
1"	31	38	45.5	48
1.5"	44	51	58.5	49
2"	58	64	72	55.5
2.5"	70	76	84	69.5
3"	83	89	97	83.5
4"	109	116	124	93.5

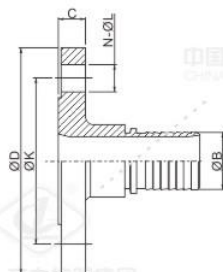


国标法兰软管接头 GB flange hose adapter



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美标法兰接头 3A Flange hose adapter



国标与欧标EN1092, 英标BS4504, 德标DIN2501法兰标准一致国标PN6
GB and European Standard EN1092, British standard BS4504, German Standard DIN2501 FLANGE STANDARD PN6

No.QL-064

SIZE	ØD	ØK	ØL	N	C	ØB
15	80	55	11	4	12	13
20	90	65	11	4	14	19
25	100	75	11	4	14	25
32	120	90	14	4	16	32
40	130	100	14	4	16	38
50	140	110	14	4	16	50
65	160	130	14	4	16	63
80	190	150	18	4	18	76
100	210	170	18	4	18	102

国标PN10/PN16

GB PN10/PN16

No.QL-065

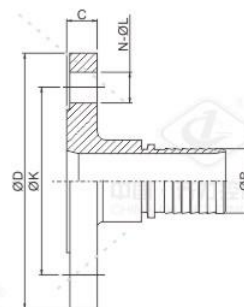
SIZE	ØD	ØK	ØL	N	C	ØB
15	95	65	14	4	14	13
20	105	75	14	4	16	19
25	115	85	14	4	16	25
32	140	100	18	4	18	32
40	150	110	18	4	18	38
50	165	125	18	4	20	50
65	185	145	18	4	20	63
80	200	160	18	8	20	76
100	220	180	18	8	22	102

国标PN25

GB PN25

No.QL-066

SIZE	ØD	ØK	ØL	N	C	ØB
15	95	65	14	4	14	13
20	105	75	14	4	16	19
25	115	85	14	4	16	25
32	140	100	18	4	18	32
40	150	110	18	4	18	38
50	165	125	18	4	20	50
65	185	145	18	8	22	63
80	200	160	18	8	24	76
100	235	190	22	8	26	102



美标150LBS

American Standard 150LBS

No.QL-067

SIZE	ØD	ØK	ØL	N	C	ØB
1/2"	88.90	60.45	15.70	4	11.20	13
3/4"	98.60	69.85	15.70	4	12.70	19
1.0"	108.0	79.25	15.70	4	14.20	25
1.25"	117.3	88.90	15.70	4	15.70	32
1.5"	127.0	98.60	15.70	4	17.50	38
2.0"	152.4	120.7	19.10	4	19.10	50
2.5"	177.8	139.7	19.10	4	22.40	63
3.0"	190.5	152.4	19.10	4	23.90	76
4.0"	228.6	190.5	19.10	8	23.90	102

美标300LBS

American Standard 300LBS

No.QL-068

SIZE	ØD	ØK	ØL	N	C	ØB
1/2"	95.2	66.55	15.70	4	14.2	13
3/4"	117.3	82.50	19.00	4	15.7	19
1.0"	123.9	88.90	19.00	4	17.5	25
1.25"	133.3	98.60	19.00	4	19.0	32
1.5"	155.4	114.3	22.30	4	20.6	38
2.0"	165.1	127.0	19.00	8	22.3	50
2.5"	190.5	149.4	22.30	8	25.4	63
3.0"	209.5	168.1	22.30	8	28.4	76
4.0"	254	200.1	22.30	8	31.7	102



真空连接件 Vacuum components



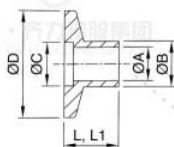
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SANITARY FLUID VALVE & PIPE FITTING SOLUTIONS



真空连接件 Vacuum components

焊法兰 Weld Flange

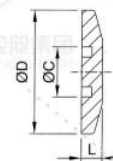
RJT No.QL-069



SIZE	A	B	C	D	L	L1
KF-10	9.4	12.7	12.2	30	12.7	40
KF-16	15.7	19.05	17.3	30	12.7	40
KF-25	22.1	25.4	26.2	40	12.7	40
KF-40	33.8	38.1	41.1	55	19.1	40
KF-50	46.5	50.8	52.3	75	19.1	40

盲法兰 Blank Flange

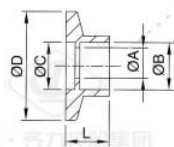
RJT No.QL-073



SIZE	A	B	L
KF-10	12.2	30	5.1
KF-16	17.3	30	5.1
KF-25	26.2	40	5.1
KF-40	41.1	55	5.1
KF-50	52.3	75	5.1

承插焊法兰 Socket Weld Flange

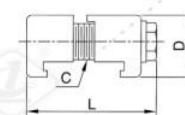
RJT No.QL-070



SIZE	A	B	C	D	L
KF-10	9.4	13.0	12.2	30	12.7
KF-16	15.7	19.3	17.3	30	12.7
KF-25	22.1	25.7	26.2	40	12.7
KF-40	34.8	38.4	41.1	55	12.7
KF-50	47.5	51.1	52.3	75	12.7

ISO-双爪卡箍 ISO-Double Claw Clamp

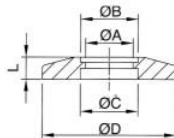
RJT No.QL-074



SIZE	A	B	L
ISO-63	M8	24.1	50.3
ISO-80	M8	24.1	50.3
ISO-100	M8	24.1	50.3
ISO-160	M10	27.9	52.1

快装盲板 Bored Flange

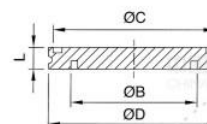
RJT No.QL-071



SIZE	A	B	C	D	L
KF-10	11.17	12.95	12.2	30	5
KF-16	17.27	19.3	17.3	30	5
KF-25	22.6	25.9	26.2	40	5
KF-40	35.3	38.6	41.1	55	5
KF-50	48	51.3	52.3	75	5

ISO-盲法兰 ISO-Blank Flange

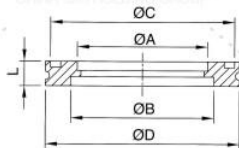
RJT No.QL-075



SIZE	A	B	D	L
ISO-63	70	90	95	12
ISO-80	83	105	110	12
ISO-100	102	125	130	12
ISO-160	153	175	180	12

承插法兰 ISO Bored Flange

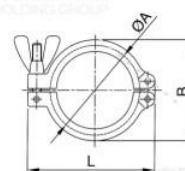
RJT No.QL-072



SIZE	A	B	C	D	L
ISO-63	63.7	70	90	95	12
ISO-80	76.4	83	105	110	12
ISO-100	101.8	102	125	130	12
ISO-160	152.9	153	175	180	12

KF-卡箍-铝制 KF-Clamp-Aluminum

RJT No.QL-076



SIZE	A	B	L
10/16	35	45	62
20/25	45	55	73
32/40	60	70	86.1
50	80	96	123



卫生级视镜/清洗器

Sanitary sight glass/washer



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卫生级视镜/清洗器

Sanitary sight glass/washer



卫生级视镜

Sanitary sight glass

应用:

为了更加直观方便的观察设备运行状态以及系统工作状态,视镜被广泛应用于酿酒、饮料、制药和乳制品等领域。

设计标准:

QILI能提供直通视镜、带灯视镜以及四通视镜。直通视镜可水平或垂直安装,可以360°通过玻璃防护去观察,特别适合管线的在线观察。带灯视镜为活接型视镜,具有在暗光下可灯照观察以及拆装更方便等特点,适合罐类设备的观察。

技术参数:

工作温度: -20~+135°C(密封件为EPDM时)

材质:

钢质部件: 304或316L

视镜材质: 钢化硅玻璃(直通视镜) 钢化硅玻璃、钢化玻璃(活接视镜)

密封件: EPDM(标配) NBR、PTFE(选配)

Application:

The sight glass is widely used in food,wine-producing,beverage,and pharmacy industries etc. for it is convenient to view the condition of equipment running state and systemwork state.

Standard Design:

QILI have straight sight glass,sight glass with lamp and cross sight glass.The straight sight glass can be installed in horizontal or vertical,it also can 360° view through the glass defence. It is suitable for on-line view of the pipeline.Sight glass with lamp is a type of sight glass with union,it can work under the lower light according the lamp,and disassembling easy. So it is suitable to the view of tank equipment.

Technical Data:

Working temperature:-20~+135°C (when the sealing is EPDM.)

Material:

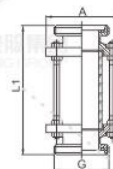
Steel parts: 304 or 316L

The material of GLASS LENS glass: silicon boride glass (straight sight glass) silicon boride, tempered glass (sight glass with union)

Sealing elements: EPDM (standard configuration) NBR,PTFE(match).

螺纹式直通视镜 Threaded sight glass

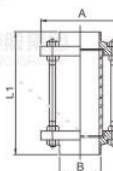
DIN No.QL-077



SIZE	L1	G	A
DN25	150	RD52x1/6	79
DN32	150	RD58x1/6	82
DN40	150	RD65x1/6	92
DN50	154	RD78x1/6	106
DN65	158	RD95x1/6	127
DN80	163	RD110x1/4	140
DN100	169	RD130x1/4	156

直通焊接式视镜 Welding sight glass

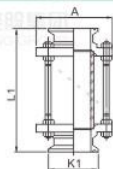
DIN No.QL-078



SIZE	L1	B	A
DN25	127	28	79
DN32	127	34	82
DN40	130	40	92
DN50	132	52	106
DN65	136	70	127
DN80	137	85	140
DN100	139	104	156

卡箍式直通视镜 Clamp sight glass

DIN No.QL-079



SIZE	A	K1	L1
DN25	79	50.5	170
DN32	82	50.5	170
DN40	92	50.5	173
DN50	106	64	175
DN65	127	91	179
DN80	140	106	180
DN100	156	119	182





卫生级视镜/清洗器 Sanitary sight glass/washer



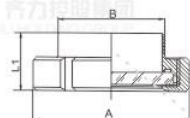
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卫生级视镜/清洗器 Sanitary sight glass/washer

活接视镜 Union sight glass

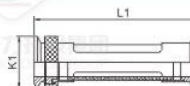
DIN No.QL-080



SIZE	A	DIN11851		DIN11851	
		L1	B	L1	B
DN25	62	35	31	28	28
DN32	68	38	37	28	34
DN40	78	40	43	28	40
DN50	92	42	55	28	52
DN65	110	47	72	30	70
DN80	126	52	87	33	85
DN100	146	62	106	38	104
DN125	178	52	132	40	129
DN150	208	66	157	42	154

卡箍式直通视镜 Clamp sight glass

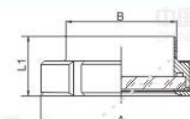
SMS No.QL-084



SIZE	L1	K1
25	155	50.5
32	155	50.5
38	155	50.5
51	155	64

活接视镜 Union sight glass

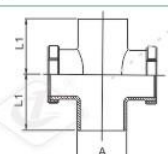
SMS No.QL-085



SIZE	L1	B	A
25	25	25.4	50
32	25	31.58	60
38	28	38.1	72
51	28	50.8	82
63	32	63.5	98
76	33	76.2	114
89	34	88.9	125
102	36	101.6	150

视镜 Sight glass

3A/SMS/ISO/IDF No.QL-081



SIZE	L1	A
1"	33.5	25.4
1 1/4"	38	31.8
1 1/2"	48.5	38.1
2"	60.5	50.8
2 1/2"	83.5	63.5
3"	88.5	76.2
4"	127	101.6

直通焊接式视镜 Welding sight glass

3A/SMS/ISO/IDF No.QL-082

SIZE	L1	B	A
1"	130	25.4	79
1 1/2"	128	38.1	85
2"	133	50.8	100
2 1/2"	131	63.5	115
3"	134	76.2	127
4"	135	101.6	156

无电缆灯视镜 Cable-free lamp sight glass

DIN No.QL-086

SIZE	A	L1	L2
DN65	70	121.5	31
DN80	85	123.5	33
DN100	104	126.5	37
DN125	129	127.5	38
DN150	154	133.5	45

卡箍式直通视镜 Clamp sight glass

3A/SMS/ISO/IDF No.QL-083

SIZE	L1	K1	A
1"	153	50.5	79
1 1/2"	151	50.5	85
2"	155	64	100
2 1/2"	153	77.5	115
3"	156	91	127
4"	165	119	156

带灯视镜 Lamp sight glass

DIN No.QL-087

SIZE	L1	B	A
DN80	90	87	126
DN100	100	106	146
DN125	90	132	178
DN150	96	157	208

179 Professional Manufacturer

FDA TS CE

CHINA QILI GROUP 180



卫生级视镜/清洗器 Sanitary sight glass/cleaning ball



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卫生级视镜/清洗器 Sanitary sight glass/cleaning ball



卫生级清洗球

Hygienic cleaning ball

应用:

旋转式清洗球: 是一种旋转喷头, 它使用清洁剂对储罐进行全面清洗和喷射。由于此设备在低压下使用的洗涤剂用量较少, 因此它是传统固定喷头的一种有效替代产品。旋转头中采用双滚珠轴承, 使该类型清洗球系列适用于所有卫生级和工业级清洗应用领域, 包括储罐、反应器和容器等所有卫生级和工业级产品的清洗任务。固定式清洗球: 是食品和饮料行业中一种用来清洗储罐的固定喷头。固定喷头用于要求较低的清洗任务。

工作原理:

旋转式清洗球: 清洗液通过自身的动力使清洗球喷头旋转, 扇形喷射在整个储罐中反应血中形成涡流, 由此有效的清除留在容器表面的残余产品, 达到清洁作用。固定式清洗球: 清洗球通过清洗球的喷头小口, 形成向四周喷射的喷射, 从而清除留在容器表面的残余产品, 达到清洁作用。

技术数据:

重量: 视具体规格
润滑: 通过清洗液自润滑
工作压力: 1-3Bar
最高工作温度: 95°C
最高环境温度: 140°C
湿润半径: 最大3m
喷射清洗半径: 最大有效半径2m
接口: 焊接式、快装式和螺纹式

设计标准:

QILI生产的清洗球系列均符合DIN、3A、SMS、ISO/IDF等生产标准。

材质:

接头: 304/316L
喷头: 304/316L

Application:

Rotary Cleaning Ball: A rotary spray head that uses a cleaning agent to thoroughly clean and spray the tank. Because the equipment uses less liquid detergent at low pressure, it is an effective alternative to the conventional fixed ball. The use of double ball bearings in the rotary head makes this type of cleaning ball series suitable for all sanitary and industrial cleaning applications, including cleaning of all sanitary and industrial supplies such as tanks, reactors and containers. Stationary Cleaning Ball: the Food and beverage industry is used to clean the tank of a fixed spray ball. Fixed jets are used for less demanding cleaning tasks.

Working principle:

Rotary cleaning ball: the cleaning liquid through its own power to make the cleaning ball nozzle rotation, fan-shaped jet in the whole tank will react in the pan to form a vortex, thus effectively removing the residual products left on the surface of the container, to achieve a cleaning effect. Fixed cleaning ball: the cleaning ball through the small nozzle mouth of the cleaning ball, forming a jet to the surrounding spray, so as to remove the residual products left on the surface of the container, to achieve the cleaning effect.

Technical Data:

As per specification
Lubrication by the cleaner itself.
Working pressure: 1-3Bar
MAX. working temperature: 95°C
MAX. ambient temperature: 140°C
Moist radius: MAX. 3M
Inject cleaning radius: MAX. effective radius 2M
Connector: weld, clamp, thread.

Design Standard:

QILI have the standard of cleaning ball series as follows: DIN, 3A, SMS, ISO/IDF

Material:

Ferrule: 304/316L
Sprayer: 304/316L



螺纹式旋转式清洗球 thread rotary cleaning ball

No QL-088



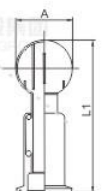
SIZE	AT	L1
1"	53	140
1 1/4"	53	160
1 1/2"	53	170
2"	76	192
2 1/2"	91	220

技术参数 Technical parameter

SIZE	Pressure (bar)	Cleaning radius (m)	Fluxation (m³/h)
1"-1.5"	2	1.25	12
2"	2	1.5	38
2.5"	2	2	38

卡箍式旋转式清洗球 Clamp rotary cleaning ball

No QL-089



SIZE	A	L1
1"	53	138
1 1/4"	53	138
1 1/2"	53	138
2"	63	168
2 1/2"	76	190

技术参数 Technical parameter

SIZE	Pressure (bar)	Cleaning radius (m)	Fluxation (m³/h)
1"-1.5"	2	1.25	12
2"	2	1.5	38
2.5"	2	2	38

插销式旋转式清洗球 Bolt rotary cleaning ball

No QL-090



SIZE	A	L1
1"	53	135
1 1/4"	53	137
1 1/2"	53	137
2"	63	168
2 1/2"	76	190

技术参数 Technical parameter

SIZE	Pressure (bar)	Cleaning radius (m)	Fluxation (m³/h)
1"-1.5"	2	1.25	12
2"	2	1.5	38
2.5"	2	2	38



卫生级视镜/清洗器 Sanitary sight glass/cleaning ball



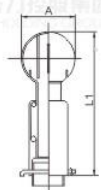
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卫生级视镜/清洗器 Sanitary sight glass/cleaning ball

焊接式旋转式清洗球 Welded Rotary Cleaning Ball

No.QL-091



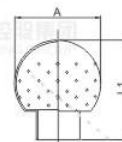
SIZE	A	L1
1"	53	143
1 1/4"	53	145
1 1/2"	53	145
2"	63	180
2 1/2"	76	200

技术参数 Technical parameter

SIZE	Pressure (bar)	Cleaning radius (m)	Fluxation (m³/h)
1"~1.5"	2	1.25	12
2"	2	1.5	38
2.5"	2	2	38

焊接式固定式清洗球 Welded static cleaning ball

No.QL-094



SIZE	A	L1
1"	53	72
1 1/2"	63	85
2"	91	87
2 1/2"	100	102

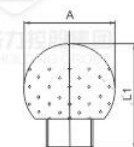
技术参数 Technical parameter

SIZE	Pressure (bar)	Cleaning radius (m)	360°/180° Fluxation(m³/h)
1"	2.5	1~1.25	17/10
1 1/4"~1 1/2"	2.5	1.25~1.75	23/17
2"	3.5	2~3	55/38
2 1/2"	3.5	3~3.5	58/41

卫生级由任系列
Hygienic union series

螺纹式固定式清洗球 Thread static cleaning ball

No.QL-092



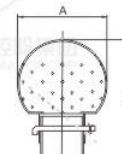
SIZE	AT	L1
1"	63	72
1 1/4"	76	85
1 1/2"	76	87
2"	91	102

技术参数 Technical parameter

SIZE	Pressure (bar)	Cleaning radius (m)	360°/180° Fluxation(m³/h)
1"	2.5	1~1.25	17/10
1 1/4"~1 1/2"	2.5	1.25~1.75	23/17
2"	3.5	2~3	55/38
2 1/2"	3.5	3~3.5	58/41

焊接式固定式清洗 Welding static cleaning ball

No.QL-095



SIZE	A	L1
1"	63	95
1 1/2"	76	110
2"	91	125
2 1/2"	100	135

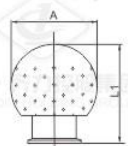
技术参数 Technical parameter

SIZE	Pressure (bar)	Cleaning radius (m)	360°/180° Fluxation(m³/h)
1"	2.5	1~1.25	17/10
1 1/4"~1 1/2"	2.5	1.25~1.75	23/17
2"	3.5	2~3	55/38
2 1/2"	3.5	3~3.5	58/41

卫生级由任系列
Hygienic union series

卡箍式固定式清洗球 Clamp static cleaning ball

No.QL-093



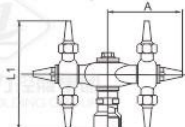
SIZE	A	L1
1"	63	80
1 1/4"	76	93
1 1/2"	76	93
2"	91	108
2 1/2"	100	115

技术参数 Technical parameter

SIZE	Pressure (bar)	Cleaning radius (m)	360°/180° Fluxation(m³/h)
1"	2.5	1~1.25	17/10
1 1/4"~1 1/2"	2.5	1.25~1.75	23/17
2"	3.5	2~3	55/38
2 1/2"	3.5	3~3.5	58/41

螺纹式旋转式清洗球 Thread rotary cleaning ball

No.QL-096



SIZE	A	L1	Pressure (bar)	Cleaning radius (m)	360°/180° Fluxation(m³/h)
1"	118	165	1.5-2	2.3	23
1 1/2"	142	189	1.8-2.5	3.5-3	38
2"	145	191	2.5-3	3.5-4	60



卫生级过滤器 Sanitary filter



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卫生级过滤器 Sanitary filter



卫生级过滤器

Sanitary Filter

应用:

过滤器系列是一种卫生级过滤器,主要用于过滤液体中自带的固体颗粒,保护泵、仪器仪表和其它设备的正常工作。因其结构合理、过滤以及密封能力强、压损小和维修方便等特点,广泛应用于酿酒、饮料、制药和乳制品等领域。

工作原理:

当带有较大固体颗粒或杂质的介质通过过滤器时,这些较大的固体颗粒和杂质会被过滤而停留在一定规格的滤芯内,从而阻止了这些固体颗粒和杂质进入后续管道,过滤后的介质则由出口流出,达到使用要求。

标准设计:

QILI能提供“Y”型过滤器、焊接以及螺纹、快装等连接方式的直通过滤器。当滤芯需要清洗或滤芯损坏时:“Y”型过滤器只需取下由任接头,取出滤芯,便可清洗或更换;焊接直通过滤器需被拆下,然后将滤芯取出,清洗或更换,从新安装好方可使用。

Application:

Filter series is a kind of sanitary filter, mainly used for filtering liquid with solid particles, protect the pump, instruments and other devices to work properly. Because of its reasonable structured, filtration and seal ability strong, pressure loss of small and easy maintenance and other characteristics, widely used in wine, beverage, pharmaceutical, etc.

Work Principle:

When with laFter solid particles or impurity of media through the filter, these laFter solid particles and impurities will be filtered and stay in certain specification filter inside, thus preventing the solid particles and impurities into subsequent pipes, filtered medium FUTEion by export outflow, achieve the requirement.

Standard Design:

QILI can provide Y type filter, welding and thread, clamp etc connection mode through filters. When filter need cleaning or filter damage: Y type filter only take down by any joint, remove filter core, it can be cleaned or change. Welding straight-through filters that need to be removed, then remove cores, clean or replace, reinstall the product can be used.

材料:

钢质部件: 304或316L
密封件: EPDM(标配) 或NBR(选配)

技术参数:

工作压力: 0~10bar
工作温度: -20~+135°C(密封件为EPDM时)
温度范围: -10°C至 250°C

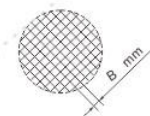
Material:

Steel parts: 304 or 316L
Seal: EPDM (with standard) or NBR(optional)

Technical parameter:

Work pressure: 0~10 bar
Work temperature: -20~+135°C (EPDM as seal)
Temperature range: -10°C to 250°C

筛网: 金属网 Mesh: Metal Mesh



No QL-097

网孔目数 Mesh count	B(mm)	有效面积 Effective area
30	0.55	48.7
40	0.40	46
60	0.30	52.6
80	0.20	42
100	0.15	36.3
165	0.10	45.4

筛网: 多孔板 Screen Mesh: perforated plate



No QL-098

A(mm)	有效面积 Effective area
0.5	15
1	28
1.5	33
2	30
3	33
5	46





卫生级过滤器 Sanitary filter



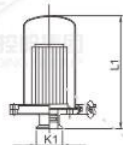
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卫生级过滤器 Sanitary filter



卫生呼吸器 Hygienic inhaler

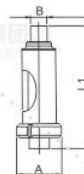
No.QL-099



SIZE	L1	K1
1"	180	50.5
1.5"	180	50.5
2"	180	64

焊接式直通过滤器 Welded two way filter

DIN No.QL-102

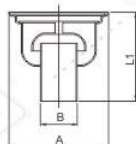


SIZE	A	B	L1
DN25	95	28	306
DN32	110	34	306
DN40	110	40	306
DN50	110	52	406
DN65	127	70	503
DN80	148	85	561
DN100	178	104	662

H
卫生级由任系列
Hygienic union series

地漏 Floor drain

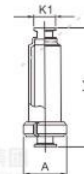
No.QL-100



SIZE	A	B	L1
1"	130	25	80
1.5"	130	38	80
2"	195	51	100
2.5"	195	63	100
3"	230	76	130
4"	230	100	130

卡箍式直通过滤器 Clamp two way filter

DIN No.QL-103



SIZE	A	L1	K1
DN25	95	306	50.5
DN32	110	306	50.5
DN40	110	306	50.5
DN50	110	406	64
DN65	127	503	77.5
DN80	148	561	91
DN100	178	662	119

过滤器 Filter

No.QL-101

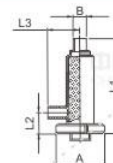


高度	L	滤芯接口
5"	233(185)	226(7#)
10"	360	226(7#)
20"	614	226(7#)
30"	868	226(7#)



焊接角式过滤器 Welding angle filter

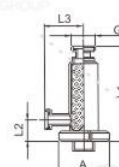
DIN No.QL-104



SIZE	A	B	L1	L2	L3
DN25	95	28	306	60	70
DN32	110	34	306	60	70
DN40	110	40	306	80	70
DN50	110	52	406	100	72
DN65	127	70	503	120	85
DN80	148	85	561	140	96
DN100	178	104	662	160	117

螺纹角式过滤器 Thread angle filter

DIN No.QL-105



SIZE	A	G	L1	L2	L3
DN25	95	RD52x1/6	306	70	60
DN32	110	RD58x1/6	306	70	60
DN40	110	RD65x1/6	306	70	80
DN50	110	RD78x1/6	406	72	100
DN65	127	RD95x1/6	503	85	120
DN80	148	RD110x1/6	561	96	140
DN100	178	RD130x1/6	662	117	160

H 卫生级过滤器

Sanitary filter



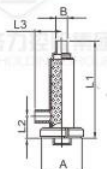
高洁净流体设备阀门及管道连接部件
解决方案专业制造商
PROFESSIONAL MANUFACTURER OF
SANITARY FLUID VALVE & PIPE FITTING SOLUTIONS

H 取样阀

Sampling valve

焊接角式过滤器 Welding angle filter

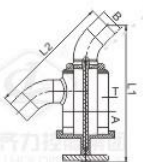
DIN No.QL-106



SIZE	A	B	L1	L2	L3
1"	95	25.4	306	60	70
1 1/4"	110	32	306	60	70
1 1/2"	110	38.1	306	80	70
2"	110	50.8	406	100	72
2 1/2"	127	63.5	503	120	85
3"	148	76.2	561	140	96
4"	178	101.6	662	160	117

Y型过滤器 Y-type filter

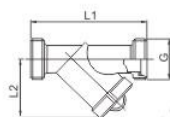
DIN No.QL-107



SIZE	A	1	2	L1	L2	L3
DN25	102	28	29	275	204	1.5
DN32	102	34	35	288	226	1.5
DN40	102	40	41	282	242	1.5
DN50	102	52	53	312	280	1.5
DN65	114	70	-	390	362	2
DN80	114	85	-	405	406	2
DN100	154	100	-	565	460	2

螺纹式Y型过滤器 Threaded y-type filter

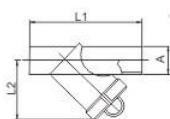
DIN No.QL-108



SIZE	L1	L2	G
DN25	125	95	RD52x1/6
DN32	140	104	RD58x1/6
DN40	165	110	RD65x1/6
DN50	195	140	RD78x1/6
DN65	230	185	RD95x1/6
DN80	280	220	RD100x1/4
DN100	340	248	RD130x1/4

焊接式Y型过滤器 Welded y-type filter

DIN No.QL-109



SIZE	A	L1	L2
DN25	28	125	95
DN32	34	140	104
DN40	40	165	110
DN50	52	195	140
DN65	70	230	185
DN80	85	280	220
DN100	104	340	248

应用

无菌型取样阀在每一次取样操作之前和之后都必须进行消毒灭菌处理 (SIP)。物料直接用隔膜片来密封, 无死角, 杀菌更彻底, 可以连续, 并且随时进行无菌取样。广泛应用于: 酿酒、饮料、奶食品、生物医药行业。

工作原理

取样:

取样前, 先对无菌取样阀消毒灭菌处理 (SIP)。旋转把手 (可调节式阀门) 或者开关执行器 (开 / 关阀门), 打开阀门。轴芯及隔膜片开启, 这样就使流体得以通过。

阀门关闭: 灭菌处理反向操作执行器, 将阀门闭合, 同时并保持两段软管之间的通道相通, 再次进行灭菌消毒 (SIP) 操作。

Applications:

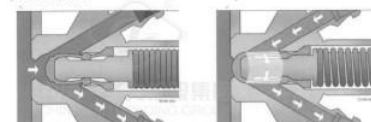
Aseptic-type sampling valve system should be carry out disinfection and sterilization processing (SIP) before and after it is used for sampling each time. Material is sealed with the diaphragm directly. There is no dead ends in the valve and easy to clean. It also can be continuous, and the sterile sampling at any time. And it is Widely used in the areas: wine, beverages, mil < food, bio-pharmaceutical industry.

Operating Principles:

sampling:

Before sampling, first step is sterilization processing (SIP). Revolving the handle (can be adjustable valve) or switch actuator (on / off), opening shaft core and the diaphragm. Then making liquid through. Valve closed: Sterilization Reverse operating the actuator, and then closing the valve, meanwhile maintaining a passageway between the two hoses interlinked, and sterilization (SIP) operating again.

工况图
Condition



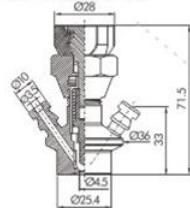
开启阀门, 取样操作
opening valve, sampling
operating structure

关闭阀门, 灭菌消毒操作
closing valve, sterilization
operating structure

H 取样阀 Sampling valve



V2044



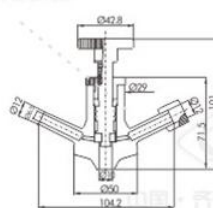
焊接式无菌取样阀
Welded Aseptic Sampling Valve

V2045



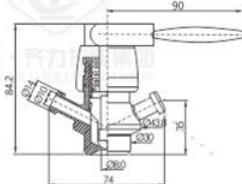
卡箍式无菌取样阀
Clamped Aseptic Sampling Valve

V2046



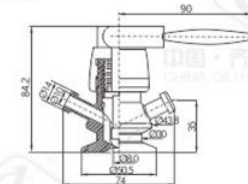
焊接式无菌取样阀
Welded Aseptic Sampling Valve

V2047



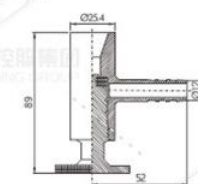
焊接式无菌取样阀
Welded Aseptic Sampling Valve

V2048



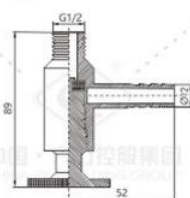
卡箍式无菌取样阀
Clamped Aseptic Sampling Valve

V2049



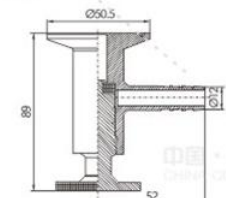
焊接式取样阀
Welded Sampling Valve

V2050



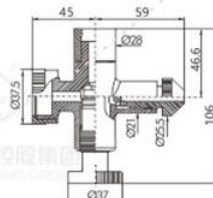
螺纹式取样阀
Thread Sampling Valve

V2051



卡箍式取样阀
Clamped Sampling Valve

V2052



液位计
Liquidometer



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